

# Product Data Sheet

## Eastar™ Copolyester EN010

### Application/Uses

- Containers
- Injection molding
- Packaging

### Product Description

Eastar™ copolyester EN010 is used primarily in molded thick wall European applications.

This product has been GREENGUARD INDOOR AIR QUALITY CERTIFIED®.

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[www.greenguard.org](http://www.greenguard.org). Choose Eastman Chemical Company under the Manufacturer category and click search to display a list of our products.

### Typical Properties (Preliminary)

Property <sup>a</sup>	Test <sup>b</sup> Method	Typical Value, Units <sup>c</sup>
<b>Injection Molded Properties</b>		
Specific Gravity	D 792	1.33
Mold Shrinkage Parallel to Flow, 3.2-mm (0.125-in.) thickness	D 955	0.003 mm/mm (0.003 in./in.)
Tensile Stress @ Yield	D 638	55 MPa (8000 psi)
Tensile Stress @ Break	D 638	30 MPa (4400 psi)
Elongation @ Yield	D 638	4%
Elongation @ Break	D 638	125%
Flexural Modulus	D 790	2440 MPa (3.5 x 10 <sup>5</sup> psi )
Flexural Yield Strength	D 790	76 MPa (11000 psi)
Rockwell Hardness, R Scale	D 785	112
Izod Impact Strength, Notched		
@ 23°C (73°F)	D 256	54 J/m (1.0 ft·lbf/in.)
@ -40°C (-40°F)	D 256	32 J/m (0.6 ft·lbf/in.)

Impact Strength, Unnotched

@ 23°C (73°F)	D 4812	NB
@ -40°C (-40°F)	D 4812	2400 J/m (45.0 ft·lbf/in.)
Deflection Temperature		
@ 0.455 MPa (66 psi)	D 648	69°C (156°F)
@ 1.82 MPa (264 psi)	D 648	60°C (140°F)

### Typical Processing Conditions

Drying Temperature	150-160°C (300-320°F)
Drying Time	4-6 hrs
Processing Melt Temperature	275-295°C (530-565°F)
Mold Temperature	10-30°C (50-90°F)

<sup>a</sup> Unless noted otherwise, all tests are run at 23°C (73°F) and 50% relative humidity.

<sup>b</sup> Unless noted otherwise, the test method is ASTM.

<sup>c</sup> Units are in SI or US customary units.

### Comments

Properties reported here are based on limited testing. Eastman makes no representation that the material in any particular shipment will conform exactly to the values given.

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